

Tuesday, April 25, 2017 10:26:10 AM

Page 1

Approvals: **Process Plan:** DAS 21 **Date:** APR 25 2017 **Tooling:** _____ **Date:** _____ **Run** **Start** ***NR1***
 9-89 **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

[illegible]

Work Order ID 160244

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160244

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Item ID: D2126-0600 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Locking Seal - 60"
Start Date: 4/25/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 4/26/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SCHEDULED

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

DAS
21
8-89

APR 25 2017

DAS
21
8-89

APR 25 2017

Picklist Print

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Work Order ID: 160244

160244

Parent Item: D2126-0600

D2126-0600

Parent Item Name: Locking Seal - 60"

Start Date: 4/25/2017

Required Date: 4/26/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A02.01.24New IssueNG
AS PER DWG REV.D DD VERF:JLM

IPP REV:B 16.05.06

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126		Manufactured	No			100	f	306.1918	5	5			
D2126									**				
Locking Seal (Sold Per Foot)													

DAS
6
0.99

APR 25 2017

Location

ST414

129650

144146

Loc Qty

306.1918212

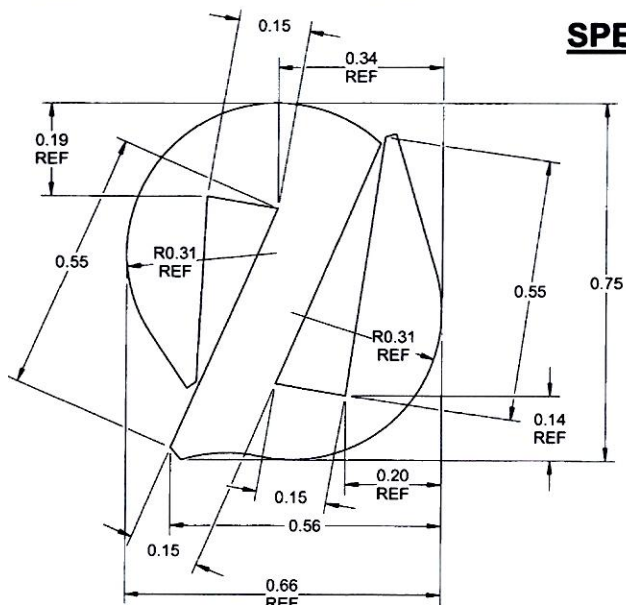
0.00000012

306.191821

Loc Code

✓

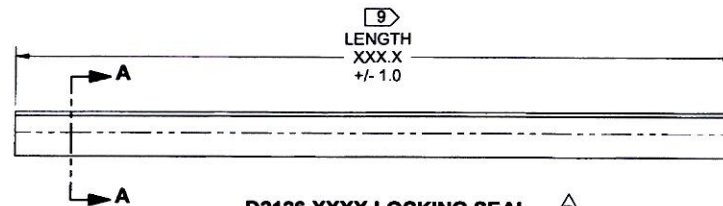
SPECIFICATION CONTROL DRAWING



3 SECTION A-A

8

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 160244 HW 170425

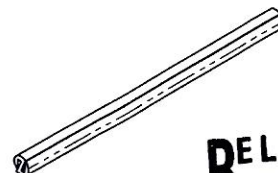


D2126-XXXX LOCKING SEAL

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SUPPLIER P/N	SUPPLIER DIE NUMBER
D2126-XXXX	SBR RUBBER	BLACK	85	ASTM D1418	0.13	ACCURATE RUBBER	110750004	631

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: UNLESS OTHERWISE NOTED +/- 0.06
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) ALL NON DIMENSIONED FEATURES PER SUPPLIER'S DIE
- 9) PART NUMBER DEFINITION: D2126-XXXX
XXXX = LENGTH IN INCHES
EG: D2126-0875 = 87.5 INCHES LONG



RELEASED
2016-05-04
ECN 16-571

APPROVED

D	REFORMATTED, REDRAWN, MATERIAL CLARIFIED. SEE PAR14-321.	AJS	14.08.07
C	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS.	KE	99.03.15
B	REDRAWN, ADD PATTERN	KE	98.12.01
A	NEW ISSUE	JB	92.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	DB		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS		
DATE	14.08.07		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. D
D2126 SHEET 1 OF 1
TITLE SCALE
LOCKING SEAL NTS

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